

**NATIONAL CRIME PREVENTION AND PRIVACY COMPACT  
STANDARDS COMMITTEE MEETING  
LITTLE ROCK, ARKANSAS  
AUGUST 29-30, 2002**

**AGENDA**

**First Day**

8:30 a.m.      Call to Order  
Roll Call and Introductions

**Topic #1\***

Briefing Document Review - *A Safer Nation: Improving Criminal Background Screening for Volunteers and Positions of Trust*

**Topic #2**

NFF Qualification Requirements and Audit Criteria

**Topic #3\*\***

NFF Statistics

**Topic #4**

Standards/Procedures to Verify the Identity of a Person Fingerprinted

**Topic #5**

Proposed Sanctions Rule

**Topic #6**

U.S. Customs Request for Access to III Using Purpose Code I

**Topic #7**

Maintenance and Dissemination of Federal Arrests from State Files

**Topic #8\***

Status on Implementation of the NFF "Fix"

5:00 p.m.      Adjourn

## **Second Day**

8:30 a.m.

### **Topic #9**

Expansion of Current Audit Programs to Include Authorized Noncriminal Justice Agencies that have Direct Access to the Interstate Identification Index (III)

### **Topic #10**

Update on the Development of a Non-ident Applicant Database

### **Topic #11**

Use of the Interstate Identification Index (III) to Background State and local Criminal Justice Agency Applicants' References, Relatives, Friends, and Associates

### **Topic #12**

U.S. Department of Justice (DOJ) Requirements for System Use

### **Topic #13\***

Benefits Survey on Applicant "Rapsheets" - Use of Purpose Code I vs Fingerprint Submissions

### **Topic #14\***

National Fingerprint-based Applicant Check Study (NFACS) Update

1:00 p. m.

Adjourn

\* No staff paper

\*\* Handout provided at meeting